Fischer Esterification Procedure

- 1. Place 25 mL of distilled water in a 150 mL beaker into an ice-water bath. Also place into the ice-water bath one mL of 6 M NaOH in a test tube, and 10 mL of saturated sodium bicarbonate in a test tube
- 2. Add 15 mL of the 1 M benzoic acid in methanol solution to the 50 mL round bottom flask along with the rice stir bar.
- 3. Add 0.5 mL of concentrated sulfuric acid to the round bottom flask and attach the west condenser. Attach the water lines for refluxing.
- 4. Heat the round bottom flask in the heating block and set the hotplate to ~220 °C.
- 5. After 30 minutes the reaction is complete. **Don't start the timer until condensation is observed in the condenser.**
- 6. **Carefully** remove the round bottom flask from the hotplate and pour the reaction mixture into a 150 mL beaker that contains the 25 mL of water.
- 7. Cool the solution in an the ice-water bath for 5 minutes to ensure that the solution is below room temperature (it doesn't have to be especially cold, just below room temperature)
- 8. Add 1mL of 6M NaOH to the cooled solution then add roughly half of the saturated sodium bicarbonate and test the pH. Continue adding sodium bicarbonate 1mL at a time until the pH reaches 7. Transfer this neutralized solution to your separatory funnel.
- 9. Add 15 mL of diethyl ether to your separatory funnel and then extract the organic phase. Drain the aqueous layer and set aside.
- 10. Wash the organic layer with 15 mL of saturated sodium chloride solution. Isolate the organic layer. **DO NOT discard of anything until analysis of your product has been completed.**
- 11. Add several spatula tips of sodium sulfate to the product to dry it and decant the solution into a new beaker. Shoot 1 μ L of this sample on the GC.
- 12. To isolate the pure product do one of the following.
 - a) If you are in 128L, remove the diethyl ether by evaporating it using the air hose.
 - b) If you are in 220C, remove the diethyl ether by simple distillation. Use the 25 mL round bottom flask as the distillation flask with a stirbar. Use the 50 mL round bottom flask as your receiving flask and submerge it in ice water. Set the hotplate to about 150 °C and the stirplate to between 4 and 5.
- 13. Isolate the ester and determine the percent yield, take an IR and NMR (NMR is 128L only).